



## TECHNICAL

## BULLETIN

**TECHNICAL BULLETIN: 13-14 UPDATE**

**DATE:** August 26, 2013

**SUBJECT:** Adjusting the SDD Dispenser Contra Roller Setting **UPDATE**

**AVAILABILITY:** All Authorized Triton Distributors and Third Party Service Providers

This bulletin addresses:		Recommended Implementation is:	
	Documentation Changes	<b>X</b>	<b>Now for all affected units</b>
	Hardware Service Issues		All affected units during next service visit
	Software Announcements		Optional
<b>X</b>	<b>Technical Tips</b>		No implementation required

### DESCRIPTION:

**The older SDD Model 8510 dispenser distance on the contra roller is different than the current production SDD model.**

**Due to the calibration difference and inability to use the SDD Canadian Polymer Tool, the SDD Model 8510 CANNOT be calibrated. Because of the number of changes required to consistently dispense polymer notes, we strongly recommend replacing the SDD model 8510 (Rev. 1) with a later version.**

June 7, 2013 – Triton, working in conjunction with Glory Global Solutions (formerly Talaris), has thoroughly tested a solution to the intermittent high reject rates and error code 48s (reject rate exceeded) seen on some SDD mechanisms caused by the unique characteristics of the polymer currency. These errors are being experienced on a small percentage of dispensers running the polymer currency.

To ease the implementation of this change as well as ensure its accuracy, Triton has developed the SDD Canadian Polymer Tool, part #03011-02150, to adjust the dispenser to its optimum performance setting of 19.65mm



Cannot be calibrated. Upgrade to newer model.

**Model 8510  
Rev. 1**

Open Top

Yellow Finish



**Rev. 2**

Birdcage

Yellow Finish

After March 2002  
to June 2004

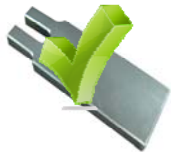


**Rev. 3**

Birdcage

Clear Finish

After June 2004 to  
August 2009



**Rev. 4**

Open Top

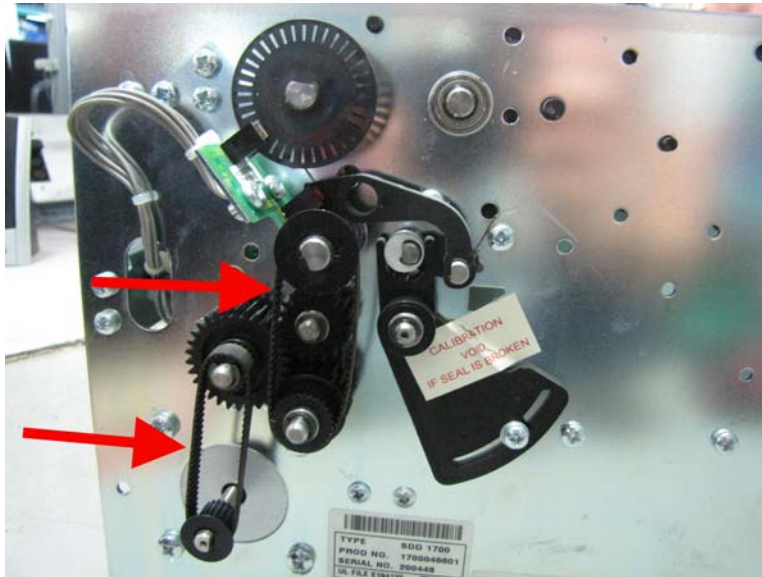
Clear Finish

Produced after 8-26-09  
SDD serial cut-in:  
10220000

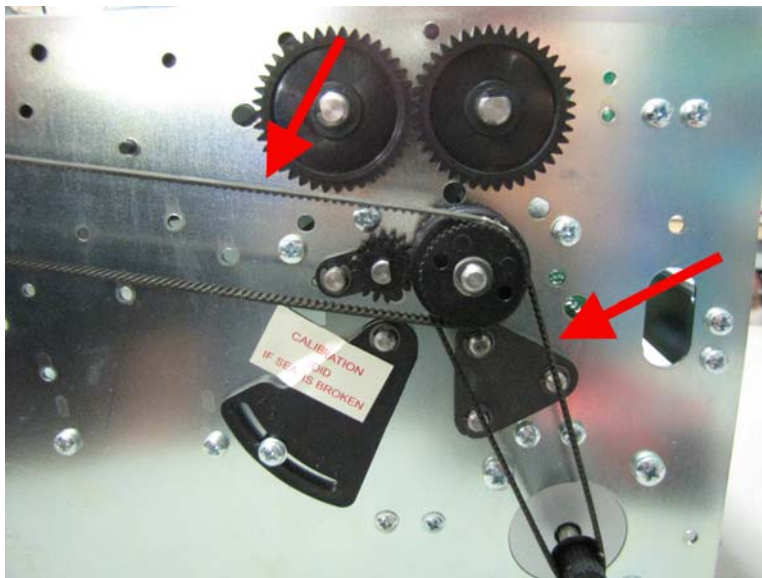


## Adjusting the Adjustment Quadrant

**Step 1** – Remove the belts from the pulleys on both sides if desired for better access to the shafts.



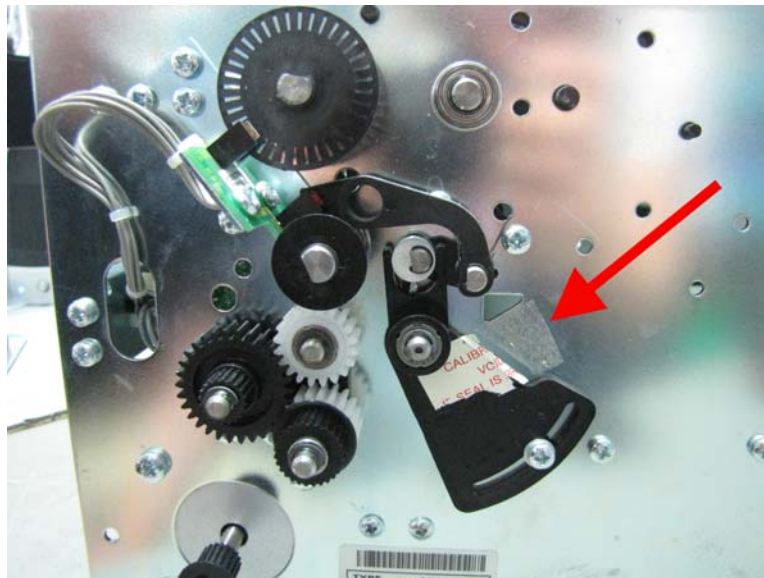
(Left side of dispenser)



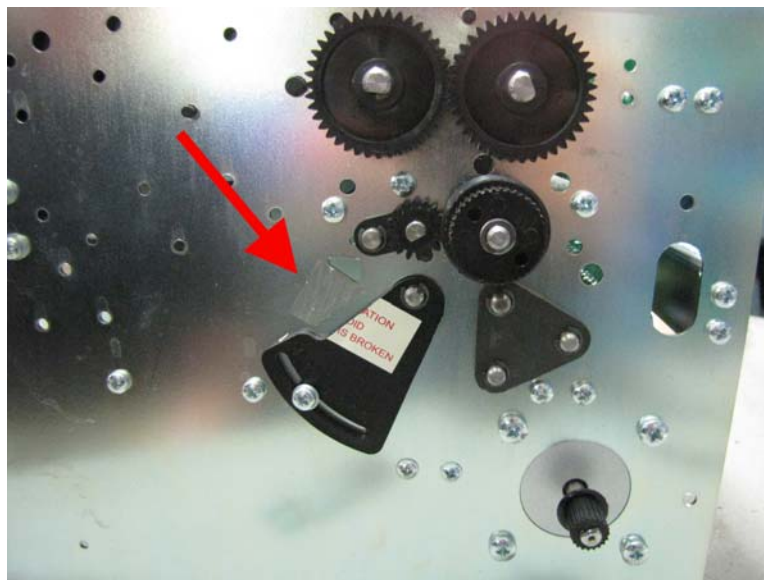
(Right side of dispenser)



**Step 2** – Cut or remove the “Calibration” label from both the left and right side Adjustment Quadrant.



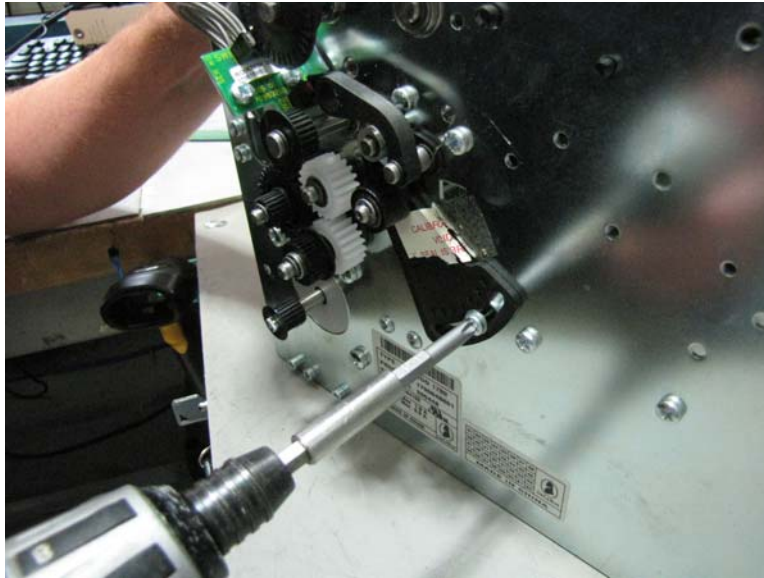
(Left side of dispenser)



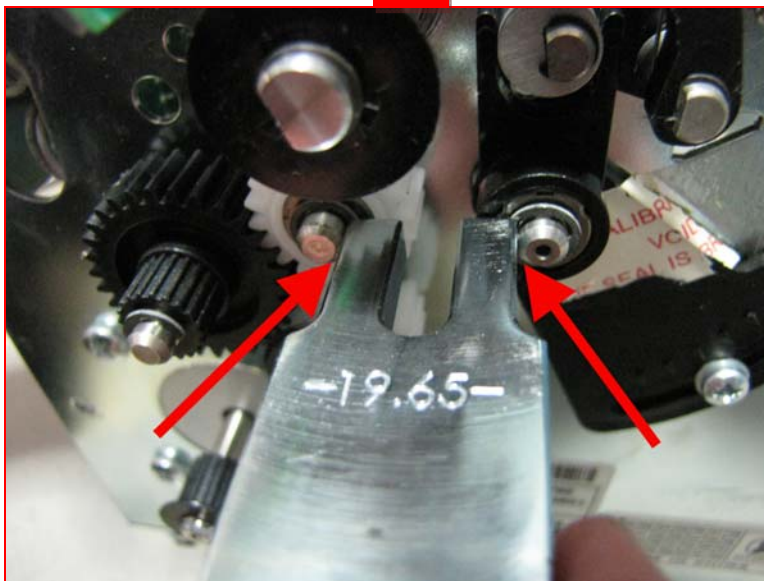
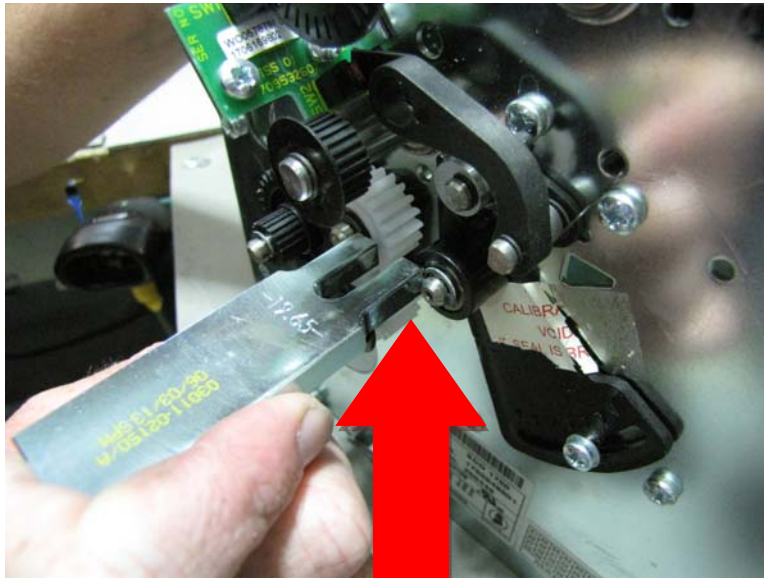
(Right side of dispenser)



Step 3 – Loosen, do NOT remove, the Locking Screw in the Adjustment Quadrant on both sides.  
It is **IMPORTANT** that both left and right side screws are loosened before continuing.



**Step 4** – Place the SDD Canadian Polymer Tool in the gap between the Contra Roller Shaft and the Separator Roller Shaft on the left side. Ensure the tool is sitting against the shafts, NOT against the C-clips.





**Step 5** – While holding the SDD Canadian Polymer Tool in place, move the left side Adjustment Quadrant until the tool sits snugly in between the two shafts. Tighten the screw and replace all belts if previously removed.

Repeat Steps 4 & 5 for the right side Adjustment Quadrant.



(Left side Adjustment Quadrant)



(Right side Adjustment Quadrant)

**Step 6** – When the dispenser is installed into a unit, log into Management Functions and run a Test Dispense to ensure the dispenser is dispensing properly.

**If you have any questions, please contact Technical Support or our Parts Department at 1-228-575-3100 from outside North America or toll free in the U.S./ Canada 1-800-259-6672 or visit [www.Triton.com](http://www.Triton.com) for additional information.**