SCDU Packer Plate Installation Instructions

Installation of the SCDU packer plate requires: a #2 Phillips head screwdriver (not supplied).

**Step 1:** Remove the 10 screws shown on the left, right and bottom sides of the cassette. (Note: the bottom four screws are different from the six used on the sides.)
Step 2: Remove the rail/packer plate assembly from the cassette.
Step 3: Pull the packer plate back and twist to remove from the side rail as shown.
Step 4: Remove the spring from the packer plate and rail.
**Step 5:** Install the spring on the new packer plate.
Step 6: Slide the packer plate onto the rail. Stretch the spring over the roller and refasten to the rail. Repeat the process for the opposite rail.
Step 7: Install the rail and packer plate assembly back into the cassette.
**Step 8:** Push the rail/packer plate assembly forward as far as it will go as shown. A gap exists on the rear side of the rail when properly installed.
**Step 9:** Install the ten screws removed in Step 1. Make certain to use the proper four screws on the bottom of the cassette.